

Date: Friday, 04/04/2008 9:21:56 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: BUSHING	
Job Number	: 38391			Part Number	: D2570	
Estimate Number	: 10175			Drawing Number	: D2570 REV B	
P.O. Number	:			Project Number	: N/A	
This Issue	04/04/2008	S.O. No.	:	Drawing Revision	: B	
Prsht Rev.	: NC			Material	:	
First Issue	: / /	Type	: MACHINED PARTS			
Previous Run	: 37920			Due Date	: 30/04/2008	
Written By	:			Qty:	500 Um: Each	
Checked & Approved By	: <u>SL 08.04.4</u>					
Comment	: Est E 02.08.29 Re-format; Removed finishing; Material change K J est F 07.07.06 rev B dwg EC					
Additional Product						
Job Number: 						
Seq. #:	Machine Or Operation:	Description:				
1.0	M303R0750	303 Round Bar .75" 				
Comment: Qty.: 0.0810 f(s)/Unit Total: 40.4775 f(s) M105710 (175)						Material: Ø0.750 AISI 303 SS Rod (M303R0.750)
Comment: M107514 c (277)						J.F./mmf 08/04/16
2.0	HARDINGE	HARDINGE CNC LATHE SMALL 				
Comment: HARDINGE CNC LATHE SMALL Machine as per folio FA198 Deburr						J.F./mmf 08/04/16
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 				
Comment: INSPECT PARTS AS THEY COME OFF MACHINE						J.F./mmf
4.0	QC8	SECOND CHECK 				
Comment: SECOND CHECK						SL 08.04.18 (452)
5.0	PACKAGING 1	PACKAGING RESOURCE #1 				
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST37						J.F./mmf 08/04/18 (452)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: BUSHING

Job Number: 38391

Part Number: D2570

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/04/21 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-04-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	38391
Description: Bushing	Part Number:	D2570
Inspection Dwg: D2570	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>J.F.</u>	Audited by: <u>RJ</u>	Prototype Approval: N/A
Date: <u>08/04/15</u>	Date: <u>08/04/15</u>	Date:

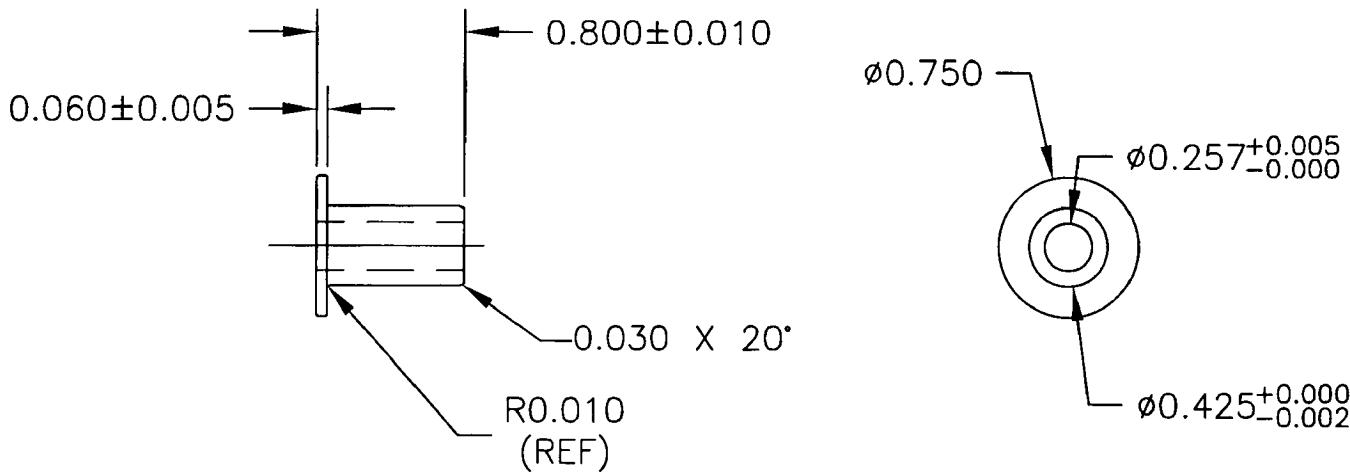
Rev	Date	Change	Revised by	Approved
A	03.12.08	New Issue	KJ/RF	
B	04.02.23	Tolerance for Ø0.425 changed	KJ/RF	
C	07.07.17	Dimensions updated per Dwg Rev. B	KJ/JLM	

H:\FORMS\Quality Assurance\approved QA\FAI revD

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 38391

DART

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. D2570	REV. B SHEET 1 OF 1
DATE 07.04.17		TITLE BUSHING	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	07.04.17	UPDATE NOTES	

RELEASED
07.06.28 *PH***D2570 BUSHING****D2570 BUSHING**

- 1) MATERIAL: AISI 303 ROUND BAR (REF. DART SPEC. M303R)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX

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